



TotalEnergies

TotalEnergies Petrochemicals & Refining USA, Inc.
Polymers Americas

Polystyrene 740

Technical Data Sheet
Polystyrene - Impact
Produced in the United States

Description

Polystyrene 740: Impact polystyrene designed for extrusion and injection molding. It is especially suitable for extrusion thermoforming applications requiring high gloss and high stiffness. A unique combination of thermal properties and high stiffness favors 740 for thin walling, high-speed thermoforming gloss, small appliance, and electronics applications.

Application:

- Food service disposables such as lids, cups, and portion cup containers.
- Injection molding applications requiring high gloss.

General Information:

- This material complies with FDA requirements as described in 21 CFR §177.1640.
- This material holds Underwriters Laboratory recognition 94HB; see UL File E55470 at www.UL.com.
- USP Class VI
- Material Safety Data Sheets are available to help customers satisfy their safety needs.

Characteristics

	Method	Unit	Typical Value
Rheological Properties			
Melt Flow (200°C-5kg)	D-1238	g/10mn	4.0
Mechanical Properties			
Falling Dart	D-3029	in-lb	120
Izod - notched	D-256	ft-lbs/in	2.0
Tensile Strength	D-638	psi	4,400
Tensile Modulus	D-638	psi (10 ⁵)	3.4
Elongation	D-638	%	45
Flexural Strength	D-790	psi	8,000
Flexural Modulus	D-790	psi (10 ⁵)	3.7
Thermal Properties			
Heat Distortion - Annealed	D-648	°F	201
Vicat Softening	D-1525	°F	214
Other Physical Properties			
Gloss	D-523	60°	92
Density		g/cm ³	1.04
Linear Shrinkage	D-955	in/in	.004 - .008
Moisture		%	<0.1

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Polystyrene

All tests were run under laboratory conditions. ASTM (where applicable) testing procedures. The data are intended as a general guide only and do not necessarily represent results that may be obtained elsewhere. The use of TotalEnergies products must be guided by the users own methods for selection of proper formulation. TotalEnergies Petrochemicals & Refining USA, Inc. disclaims any responsibility for misuse or misapplication of its products. TotalEnergies MAKES NO WARRANTY OF MERCHANTABILITY AND THERE IS NO WARRANTY THAT GOODS SUPPLIED SHALL BE FIT FOR ANY PARTICULAR PURPOSE. TotalEnergies' liability and customer's exclusive remedy for any claims arising out of sales of its products are expressly limited at customer option to replacement of non-performing goods or payment not to exceed the purchase price plus transportation charges thereon in respect to any material which damage is claimed.

